



SAFETY DATA SHEET

South America GHS Format

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1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trademark:	XENOY™
Product Code:	X5100 - 7001
Product Description:	Blend Polycarbonate [CASRN 25971-63-5] / Polybutyleneterephthalate [CASRN 30965-26-5]
Product Type:	Commercial Product
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
Manufacturer:	SABIC Innovative Plastics South America Industry and Trade of Plastics LTDA Manoel Thomaz Street, 545. 13067-230 Campinas SP Brazil
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Emergency Transportation/CHEMTREC (24 HOUR):	800 424-9300 (USA) +1 703-527-3887 (globally, outside USA)
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Website Address:	www.sabic.com

2. HAZARDS IDENTIFICATION

The additives in this product (if any) are bound in a thermoplastic resin matrix. In accordance with GHS for the classification of the product, the hazard potential may be assessed with respect to the physico-chemical form and/or bioavailability of the individual components in the thermoplastic resin.

Where GHS classifications are shown below, these are based on the individual components in the thermoplastic resin matrix. Under the typical use conditions for the resin, these hazardous components are unlikely to contribute to workplace exposure. Please read the entire safety data sheet and/or consult an EHS professional for a complete understanding.

Classification of the substance or mixture

Not hazardous

Not classified

Classification according to EU Directives 67/548/EEC or 1999/45/EC

GHS-Labeling

GHS Labeling not required

Precautionary Statements

No GHS specific Precautionary Statements required - observe all other warnings and handling instructions in this SDS.

Other hazards which do not result in classification:

SABIC Emergency Overview

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

Other Information:

OSHA, IARC and/or NTP have listed carbon, titanium dioxide, crystalline silica (quartz), respirable glass and certain heavy metals, present in some colorants and fillers, as carcinogens. If these materials are present in this product at significant quantities, they are shown in Section 2/3. These materials are essentially bound to the plastic matrix and are unlikely to contribute to workplace exposure under recommended processing conditions. Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

Processing Issues:

Aggravated Medical Conditions:

MEDICAL RESTRICTIONS: There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Product Type Mixture

HAZARDOUS COMPONENTS:

Chemical Name	CAS Number	Weight %	Classification (67/548/EEC):	GHS Classification (EC) No. 1272/2008 [CLP]:
Tetrahydrofuran	109-99-9	0.1 - 0.3	Classification: F; R11, R19 Xi; R36/37, R40	Flam. Liq. 2 (H225) Eye Irrit. 2 (H319) STOT SE 3 (H335) Carc. 2 (H351)

For the full text of the H-statements, if mentioned in this section, see Section 16.

The non-hazardous components and exact percentage (concentration) of the composition have been withheld as a trade secret.

This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

4. FIRST AID MEASURES

If Inhalation:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If symptoms persist, call a physician.
On skin contact:	Immediately cool the skin by rinsing with cold water after contact with hot material. Wash off immediately with soap and plenty of water. Consult a physician.
On contact with eyes:	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.
On ingestion:	Not probable due to nature of the product. If a large amount of pellet material is swallowed, consult a physician for medical treatment.
Precautions:	Processing vapors inhalation may be irritating to the respiratory tract. If symptoms are experienced remove victim from the source of contamination or move victim to fresh air and obtain medical advice.

5. FIRE-FIGHTING MEASURES

Autoignition Temperature: 360°C (680°F) estimated

Explosive Limits

upper: Not determined
lower: Not determined

Suitable Extinguishing Media: Use dry chemical, CO₂, water spray or "alcohol" foam. Water is the best extinguishing medium. Carbon dioxide and dry chemical are not generally recommended because their lack of cooling capacity may permit re-ignition on larger resin fires (blobs, drools, etc.)

Unsuitable Extinguishing Media for Safety Reasons: Do not use a solid water stream as it may scatter and spread fire

Hazardous Decomposition Products: Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbons fragments.

Hazards from Combustion Products: Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments.

Specific Hazards: Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapors.

6. ACCIDENTAL RELEASE MEASURES

Clean up: Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.

Personal Precautions: See section 8.

Environmental Precautions: Do not flush into surface water or sanitary sewer system. Material should not be released into the environment.

7. HANDLING AND STORAGE

Handling: Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.

Storage: Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits:

No components with information, unless noted below

Chemical Name	Brazil NR15	Argentina Annex III	ACGIH	US OSHA PEL (8 Hr)	SABIC Recommend (8 Hr)*
Tetrahydrofuran 109-99-9	No Information	No Information	STEL: 100 ppm ; TWA: 50 ppm ; Notations: Confirmed Animal Carcinogen with Unknown Relevance to Humans , Skin ; Crit Eff: CNS impairment , Kidney damage , Upper respiratory tract irritation	FRL_STEL: 735 mg/m ³ , 250 ppm ; FRL_TWA: 590 mg/m ³ , 200 ppm ; TL_PEL: 590 mg/m ³ , 200 ppm	50 ppm TWA

*SABIC Recommended Exposure Limits have been established for certain chemicals.

Engineering Measures to Reduce Exposure:

Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation at machinery. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other surfaces using appropriate personal protection. Polybutyleneterephthalate fumes and condensates may contain trace quantities of tetrahydrofuran (typically less than 1 ppm, see section 2, 3 and 11).

Hand Protection:

Protective gloves should be worn.

Eye Protection:

Safety glasses with side-shields or chemical goggles. In addition, use full-face shield when cleaning processing vapor condensates from hood, ducts, and other surfaces.

Respiratory Protection:

When using this product at elevated temperatures, implement engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid, gases, and particulate matter) if processing vapors are not adequately controlled or operators experience symptoms of overexposure. If dust or powder are produced from secondary operations such as sawing or grinding, use a respirator approved for protection from dust.

Body Protection:

Long sleeved clothing.

Hygiene Measures:

When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Appearance:	Pellets
Color:	Same as color code
Odor:	None or slight
Melting point/range:	This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures.
Autoignition Temperature:	360°C (680°F) estimated
Vapor Pressure:	Negligible
Water Solubility:	Insoluble
Evaporation Rate:	Negligible
Specific gravity:	>1; (water = 1)
Explosive Limits	
upper:	Not determined
lower:	Not determined
VOC content (%):	Negligible

10. STABILITY AND REACTIVITY

Stability:	Stable under ambient conditions. Hazardous polymerization does not occur.
Conditions to Avoid:	Avoid temperatures above 360 °C. To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended periods of time.
Hazardous Decomposition Products:	Process vapors under recommended processing conditions may include trace levels of hydrocarbons, tetrahydrofuran (THF), aliphatic aldehydes, phenols, alkylphenols, diarylcarbonates.

11. TOXICOLOGICAL INFORMATION

LD50/oral/rat:	>5000 mg/kg
LD50/dermal/rabbit:	>2000 mg/kg
Subchronic Toxicity:	No information available
Primary Irritation:	Substance does not generally irritate and is only mildly irritating to the skin
IARC:	Not listed
OSHA:	Not regulated
NTP:	Tetrahydrofuran: In 2-year carcinogenicity bioassays conducted by the National Toxicology Program (NTP), mice and rats (50/sex/group) were exposed to concentrations of 0, 200, 600, or 1,800 ppm via inhalation 6 hours/day, 5 days/week for 104 weeks. Under the conditions of these 2-year inhalation studies, there was some evidence of carcinogenic activity of tetrahydrofuran in male F344/N rats based on increased incidences of renal tubule adenoma or carcinoma (combined) at 600 and 1,800 ppm. There was no evidence of carcinogenic activity of tetrahydrofuran in female F344/N rats exposed to 200, 600, or 1,800 ppm or male B6C3F1 mice exposed to 200, 600, or 1,800 ppm. There was clear evidence of carcinogenic activity of tetrahydrofuran in female B6C3F1 mice based on increased incidences of hepatocellular neoplasms observed at 1,800 ppm.
Remarks:	The toxicological data has been taken from products of similar composition
Special Studies:	PROCESSING FUMES: Processing fumes evolved at recommended processing conditions may contain trace amounts of tetrahydrofuran (typically less than 1 ppm). Extreme processing conditions or temperatures may result in higher levels. See section 8 for appropriate exposure controls and personal protection. In 2-year carcinogenicity bioassays conducted by the National Toxicology Program (NTP), mice and rats (50/sex/group) were exposed to tetrahydrofuran at concentrations of 0, 200, 600, or 1,800 ppm via inhalation 6 hours/day, 5 days/week for 104 weeks. Under the conditions of these 2-year inhalation studies, there was some evidence of carcinogenic activity of tetrahydrofuran in male F344/N rats based on increased incidences of renal tubule adenoma or carcinoma (combined) at 600 and 1,800 ppm. There was no evidence of carcinogenic activity of tetrahydrofuran in female F344/N rats exposed to 200, 600, or 1,800 ppm or male B6C3F1 mice exposed to 200, 600, or 1,800 ppm. There was clear evidence of carcinogenic activity of tetrahydrofuran in female B6C3F1 mice based on increased incidences of hepatocellular neoplasms observed at 1,800 ppm.

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects:	Do not flush into surface water or sanitary sewer system.
Other information:	Ecological damages are not known or expected under normal use.
Ecotoxicity - Invertebrate Data:	Ecological damages are not known or expected under normal use.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products:

Where possible recycling is preferred to disposal or incineration.
Descartar em conformidade com as legislação locais.

EWC waste disposal no:

702 - waste from the manufacture, formulation, supply and use of
plastics, synthetic rubber and man-made fibres.

14. TRANSPORT INFORMATION

Transport Classification:

Not regulated as hazardous for shipment, unless noted below, under current transportation
guidelines.

DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

15. REGULATORY INFORMATION

This substance is classified and labelled according to Annex I of Directive 67/548/EEC, as amended.

International Inventories:

TSCA (USA):	Listed
DSL (Canada):	Listed
EINECS/ELINCS (Europe):	Listed
ENCS (Japan):	Listed
IECSC (China):	Listed
KECL (Korea):	Listed
PICCS (Philippines):	Listed
AICS (Australia):	Listed
NZIoC (New Zealand):	Listed
REACH Information:	For this product's REACH related information, please contact webinquiries@sabic.com

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

SVHC (REACH Regulation (EC) No 1907/2006 and 453/2010, as amended):

This product does not intentionally contain SVHC chemicals except as noted below. Incidental amounts of impurities, if present, would be below the threshold limit of 0.1% by weight.

California Proposition 65:

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
4,4'-isopropylidenediphenol (bisphenol A) 80-05-7	≤100 ppm	Listed: May 11, 2015 Type of Toxicity: Female
4-Vinylcyclohexene 100-40-3	≤10 ppm	Listed: May 1, 1996 Carcinogenic.
Methylene chloride 75-09-2	≤10 ppm	Type of Toxicity: cancer
Carbon black 1333-86-4	≤10 ppm	Listed: February 21, 2003 Carcinogenic. (airborne, unbound particles of respirable size)
Butadiene 106-99-0	≤10 ppm	Type of Toxicity: cancer ; Type of Reproductive Toxicity: developmental, female, male

RoHS EU Directive 2011/65/EU:

The subject product is in compliance with EU RoHS Directive 2011/65/EU. All below chemicals are not employed in the manufacture of the product: a.Cadmium and its compounds, b.Lead and its compounds, c.Mercury and its compounds, d.Hexavalent chromium compounds, e.Polybrominated biphenyls (PBBs), f.Polybrominated diphenyl ethers (PBDEs including Deca-BDE). The trace levels of heavy metals may be present as impurities within threshold limits (<0.1% for Pb, Hg, Cr VI, and <0.01% for Cd). We are disclosing this information, to the best of our knowledge, based upon data from our raw material manufacturers.

HMIS Rating

Health: 0

Flammability: 1

Reactivity: 0

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H225 - Highly flammable liquid and vapor

H319 - Causes serious eye irritation

H335 - May cause respiratory irritation

H351 - Suspected of causing cancer in contact with skin

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<http://eur.sabic-ip.com/ordeur/pages/msds/MSDSSearch.jsp?app=sabic-ip>

SDS Scope:

Brazil: Conforms to ABNT Standard NBR 14725-4:2012

Argentina: Conforms to IRAM 41400

This document is also applicable in other countries and regions.

Prepared by:

Product Stewardship & Toxicology

DISCLAIMER: This Safety Data Sheet [SDS] information is provided based on the Hazard Communication Regulations for your region or country and for the use of the persons required to receive this information under those regulations. The information is neither designed nor recommended for any other use or for use by any other person, including for compliance with other laws. SABIC Innovative Plastics does not warrant the suitability for use of this SDS for any other material or product not specifically identified herein. SABIC Innovative Plastics does not warrant the accuracy or authenticity of this SDS unless it has been obtained directly from SABIC Innovative Plastics, or posted or viewed on a SABIC Innovative Plastics website. Modification of this SDS, unless specifically authorized by SABIC Innovative Plastics, is strictly prohibited. This SDS is based on information that is believed to be reliable, but may be subject to change as new information becomes available. Because it is not possible to anticipate all conditions of use, additional safety precautions may be required. Since the use of this material is not under SABIC Innovative Plastics' control, each user is responsible for making its own determination as to the safe and proper handling of this material in its own particular use of this material. SABIC INNOVATIVE PLASTICS MAKES NO REPRESENTATION OR WARRANTY, EITHER EXPRESS OR IMPLIED, INCLUDING AS TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Each user should read and understand this information and incorporate it into individual site safety programs as required by applicable hazard communication standards and regulations.

End of Safety Data Sheet